



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200
Fax 613 632-5246

Purchasing Receipts

Plex 8/29/2018 8:24 AM *dmatt Tollis Andrew*

ACIER OUELLETTE INC.

935, Boul. du Havre
 Salaberry de Valleyfield (Québec) J6S 5L1
 Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Quotation

SOU0127397

Billed to

DART AEROSPACE LTD

Shipped to

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Customer N° CLI0001056

Date 2018/08/21

Revision N° 0

Prices valid until 2018/08/28

Your Order N°
Processed by Bonnie Fraser

Salesman BONNIE

Carrier OUELLE SDV

Credit Terms Net 30 Days

Page 1

Product N° and description	Weight	Qty U/M	Qty U/M	Price	Pcs Nb	Price	Amount
ALU SHEET .064 (14G) 6061-T6 (4 X 8) FEAL-064486061 3175 3 x 4' x 8' - STOCK	86.50	96.00 PI2_\$CLB	3.00 UN	105.51			316.53
SHEET SS 16G SS304-2B (4 X 8) FESS-16G483042B 3419 5 X 4' X 8' - 2B FINISH - STOCK	420.00	160.00 PI2_\$CLB	5.00 UN	246.92			1 234.59
SHEET SS 18G SS304-2B (4 X 8) FESS-18G483042B 3425 4 X 4' X 8' - 2B FINISH - STOCK	268.80	128.00 PI2_\$CLB	4.00 UN	243.90			975.61
FLAT SS 3/8 X 3 SS304 (R) FSS-383 3578 1 x 12' rdm - STOCK	45.96	12.00 PI_\$CLB	12.00 PI	14.94			179.22
FLAT SS 1/2 X 6 SS304 RANDOM NS FSS-126-V 9086 1 x 6' - DELIVERY: 2-3 DAYS	61.20	6.00 PI_\$CLB	6.00 PI	75.99			455.94
FLAT SS 5/8 X 3 SS304 NS FSS-583 9221 1 X 6' - DELIVERY: 2-3 DAYS	38.28	6.00 PI_\$CLB	6.00 PI	45.16			270.93
ROUND SS 5/8 303 RANDOM NS RSS-58303-V 8749 1 X 12'	12.52	12.00 PI_\$CLB	12.00 UN_\$UN	6.23			74.75
ROUND SS 1 303 (R) RSS-1303 8519 3 x 12' rdm - STOCK	96.12	36.00 PI_\$CLB	36.00 UN_\$UN	8.70			313.30
NON STOCK - 4130 "N" SHEET - WE OFFER: .040 X 36" X 72" 185F MIN 4 SHTS X 3' X 6' - DELIVERY: 5-7 DAYS	0.00	4.00 UN	4.00 UN	339.52			1 358.08

Date :

Next Page...

**ACIER OUELLETTE INC.**

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Quotation

SOU0127397

Billed to

DART AEROSPACE LTD

"

Shipped to

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Customer N° CLI0001056**Date** 2018/08/21**Revision N°** 0**Prices valid until** 2018/08/28**Your Order N°****Processed by** Bonnie Fraser**Salesman** BONNIE**Carrier** OUELLE SDV**Credit Terms** Net 30 Days**Page** 2

Product N° and description	Weight	Qty	U/M	Qty	U/M	Price	Pcs Nb	Price	Amount
NON STOCK - BRONZE ROD C63000 - 2 1/2"DIA X 2' N 1 X 2' - DELIVERY: 2-3 WEEKS	0.00	1.00	UN	1.00	UN	568.95			568.95
NON STOCK - SS TUBE 304 - 3 /4"OD X .049W N 6 X 20' - DELIVERY: 2-3 DAYS	0.00	120.00	UN	120.00	UN	5.24			628.80
FLAT ALU 1 X 2 6061-T6 * FAL-12 2 X 20' - STOCK 2497	96.00	40.00	PI_\$CLB	40.00	PI	8.90			356.11
FLAT ALU 1 1/4 X 2 6061-T6 * FAL-1142 1 X 12' - STOCK 2456	35.28	12.00	PI_\$CLB	12.00	PI	10.32			123.82
FLAT ALU 1 1/2 X 2 1/2 6061-T6 * FAL-112212 2 X 12' - DELIVERY: 2-3 DAYS - 1 LN STOCK 2439	105.74	24.00	PI_\$CLB	24.00	PI	18.00			432.04
FLAT ALU 1 X 4 6061-T6 * FAL-14 WE OFFER 1 X 4" INSTEAD OF 1 X 3 1/2" 2532	57.60	12.00	PI_\$CLB	12.00	PI	17.81			213.67
TUBE ALU 1 1/4 X 1 1/4 X .120 6063-T5 C * TAL-114114120C 5 X 21' - SQUARE CORNERS - STOCK 6310	67.20	105.00	PI_\$CLB	105.00	PI	2.44			256.00
ROUND 4140 ANNEALED 4 1/2 (R) R4140-412A 4957 ANNEALED - 1 X 3' - STOCK ST. JEROME 2-3 DAYS	166.77	3.00	PI_\$CLB	3.00	PI	79.47			238.40
NON STOCK - TOOL STEEL 01 - 3" DIA X 3' N 1 X 3' - DELIVERY: 3 WEEKS OR:	0.00	1.00	UN	1.00	UN	363.85			363.85

Date :

Next Page...



ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Quotation

SOU0127397

Billed to

DART AEROSPACE LTD

Shipped to

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Customer N° CLI0001056

Date 2018/08/21

Revision N°

Prices valid until 2018/08/28

Your Order №

Processed by Bonnie Fraser

Salesman

Carrier QUELLE SDV

Credit Terms Net 30 Days

Page 3

Product N° and description	Weight	Qty	U/M	Qty	U/M	Price	Pcs Nb	Price	Amount
NON STOCK - TOOL STEEL 01 OFFER AS OPTION: 3 1/2"DIA N 1 X 3' - DELIVERY 4-5 DAYS	0.00	1.00	UN	1.00	UN	330.75			330.75
NON STOCK - TOOL STEEL 01 - 2 1/2" DIA X 3' N 1 X 3' - DELIVERY: 3-4 DAYS IF TAKEN WITH THE 3 1/2" DIA IF NOT 3 WEEKS	0.00	1.00	UN	1.00	UN	246.15			246.15
FUEL CHARGE FRAIS_ENERGETIQUE			\$						3.95
SPECIAL IMPORTATION FEES IMPORT			\$						0.00

Total Weight (Lbs) 1 557.97

Important

This offer is based on the availability, the price of material can change without notice in function of the evolution of the current market prices and international importation fees.

This offer is subject to credit approval.

Approved and Accepted by :

Sub-total 8 941.44

GST . . . 447.07

OST 891.91

Date :

Total (\$CAD)

10 280 42

Chantal Lavoie

From: Chantal Lavoie
Sent: Tuesday, August 21, 2018 11:51 AM
To: 'Jérôme Primeau'
Subject: quote

Good morning Jerome,
Please advise price an delivery on mat'l.

304 sheet 16 ga x 160 sf

304 sheet 18 ga x 128 sf

304 bar 0.375" x 3" x 12 ft

304 bar 0.500" x 6" x 6 ft

304 bar 0.625" x 3" x 6 ft

303 round bar 0.625" x 12 ft

303 round bar 1" x 36 ft

4130n sheet .049" x 1 sheet

Bronze c63000 round bar 2.5" x 2 ft

304 round tubing 0.750" x .049" x 120 ft

6061t6 bar 1" x 2" x 36 ft

6061t6 bar 1.250" x 2" x 12 ft

6061t6 bar 1" x 3.5" x 12 ft

6061t6 bar 2.5" x 1.5" x 24 ft

6061t6 square tubing flat edge smooth finish 1.250" x .120" wall x 100 ft

4140 round bar 4.5" x 3 ft

O1 round bar 3" x 3 ft

O1 round bar 2.5" x 3 ft

Thanks
Chantal

Chantal Lavoie
Purchasing Coordinator

DART AEROSPACE
T 1 613 632-5200
F 1 613 632-1053
E clavoie@dartaero.com
1 800 556-4166
www.dartaerospace.com





Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040841

REJISB

Supplier:	ACI001-VC Acier Ouellette Inc. 935 Boul. Du Havre Valleyfield QC J6S 5L1 Canada Phone: 800 667 4248 Fax: 450 377 5696	PO No: PO040841 PO Date: 8/24/18 Due Date: 8/31/18 Purchase Order Revision: Revision Date: Ship-To Contact: Lavoie, Chantal Phone: clavoie@dartaero.com
Ship To:	1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	Via: Ground Pymt Terms: Net 30 Freight Terms: Special Comments: quote no. SOU0127397

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2		M304S16GA		304/316 Sheet .063 : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240	Firmed	-	8/29/18	32 sf	0 sf <i>32 sf</i>	32 sf	\$7.71619/sf	\$246.92 <i>AT 18/08/28</i>
4		M304B0.625X3.000		304 Bar .625 X 3.00 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	-	8/31/18	6 ft	0 ft	6 ft	\$45.155/ft	\$270.93
6		MT-BRONZE-C63000-R2.500		Bronze C63000 Round Bar 2.500" : MAT'L AS PER BRONZE C63000 AS PER ANS 4640 OR ASME SB150 OR ASTM B150 OR SAE J461 OR SAE J463	Firmed	-	8/31/18	2 ft	0 ft	2 ft	\$284.475/ft	\$568.95

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
8		MT-4140-R4.500		AISI 4140 Round Bar 4.500 Dia. : MATERIAL:AISI 4140 ROUND BAR MINIMUM ROCKWELL C = 20 Rc MAXIMUM ROCKWELL C = 38 Rc SPECIFICATION: ASTM A29, AMS 6349, AMS 6382, AMS 6529	Firmed	-	8/31/18	3 ft	0 ft	3 ft	\$94.4666/ft	\$283.40
Grand Total: \$1,370.20												

Order Notes

Procurement Quality Clauses

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A026 certification of material conformance
- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents

CL

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/29/18 8:18 AM dart.lavoie.chantal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

**PURCHASE ORDER
PO040841**

Supplier:	ACI001-VC Acer Ouellette Inc. 935 Boul. Du Havre Valleyfield QC J6S 5L1 Canada Phone: 800 667 4248 Fax: 450 377 5696	PO No:	PO040841
		PO Date:	8/24/18
		Due Date:	8/31/18
		Purchase Order Revision:	
		Revision Date:	
		Ship-To Contact:	Lavoie, Chantal Phone: clavoie@dartaero.com
Ship To:	1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	Via:	Ground
		Pymt Terms:	Net 30
		Freight Terms:	
		Special Comments:	quote no. SOU0127397

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4		M304B0.625X3.000		304 Bar .625 X 3.00 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	-	8/31/18	6 ft	0 ft	6 ft	\$45.155/ft	\$270.93
6		MT-BRONZE-C63000-R2.500		Bronze C63000 Round Bar 2.500" : MAT'L AS PER BRONZE C63000 AS PER ANS 4640 OR ASME SB150 OR ASTM B150 OR SAE J461 OR SAE J463	Firmed	-	8/31/18	2 ft	0 ft	2 ft	\$284.475/ft	\$568.95
8		MT-4140-R4.500		AISI 4140 Round Bar 4.500 Dia. : MATERIAL: AISI 4140 ROUND BAR MINIMUM ROCKWELL C = 20 Rc MAXIMUM ROCKWELL C = 38 Rc SPECIFICATION: ASTM A29, AMS 6349, AMS 6382,	Firmed	-	8/31/18	3 ft	0 ft	3 ft	\$94.4666/ft	\$283.40



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040841

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
				AMS 6529								

9 M304S16GA 304/316 Sheet .063 : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240

Firmed - 8/31/18 160 sf ✓ 160sf

AUG 28 2018

Grand Total: \$2,357.87

Order Notes

Procurement Quality Clauses

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A026 certification of material conformance
- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/28/18 4:04 PM dart.baker.diane



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

**PURCHASE ORDER
PO040841**

Supplier:	ACI001-VC Acier Ouellette Inc. 935 Boul. Du Havre Valleyfield QC J6S 5L1 Canada Phone: 800 667 4248 Fax: 450 377 5696	PO No:	PO040841
		PO Date:	8/24/18
		Due Date:	8/31/18
		Purchase Order Revision:	
		Revision Date:	
		Ship-To Contact:	Lavoie, Chantal Phone: clavoie@dartaero.com
Ship To:	1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	Via:	Ground
		Pymt Terms:	Net 30
		Freight Terms:	
		Special Comments:	quote no. SOU0127397

E-MAILED
AUG 24 2018

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		M6061T6S.063		6061-T6 .063 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	-	8/31/18	96 sf	0 sf 96sf	96 sf	\$3,2971875/sf	\$316.53
2		M304S16GA		304/316 Sheet .063 : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240	Firmed	-	8/31/18	160 sf	0 sf 160sf	160 sf	\$7.7161875/sf	\$1,234.59
3		M304S18GA		304/316 .050 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240	Firmed	-	8/31/18	128 sf	0 sf 128sf	128 sf	\$7.6219531/sf	\$975.61
4		M304B0.625X3.000		304 Bar .625 X 3.00 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	-	8/31/18	6 ft	0 ft	6 ft	\$45.155/ft	\$270.93
5		M303R1.000		303 Round Bar 1.00 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft	Firmed	-	8/31/18	36 ft 36ft	0 ft 36ft	36 ft	\$8.7027/ft	\$313.30

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6		MT-BRONZE-C63000-R2.500		Bronze C63000 Round Bar 2.500" : MAT'L AS PER BRONZE C63000 AS PER ANS 4640 OR ASME SB150 OR ASTM B150 OR SAE J461 OR SAE J463	Firmed	-	8/31/18	2 ft	0 ft	2 ft	\$284.475/ft	\$568.95
7	A	M6061T6B1.250X2.000		6061T6 Bar 1.250 X 2.000 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	-	8/31/18	12 ft	0 ft	12 ft	\$10.32/ft	\$123.84
8		MT-4140-R4.500		AISI 4140 Round Bar 4.500 Dia. : MATERIAL: AISI 4140 ROUND BAR MINIMUM ROCKWELL C = 20 Rc MAXIMUM ROCKWELL C = 38 Rc SPECIFICATION: ASTM A29, AMS 6349, AMS 6382, AMS 6529	Firmed	-	8/31/18	3 ft	0 ft	3 ft	\$94.4666/ft	\$283.40

Grand Total: \$4,087.15

Order Notes

- Procurement Quality Clauses
 A005 right of entry
 A012 chemical and physical test report
 A016 personnel qualification
 A017 raw material identification (as applicable)
 A026 certification of material conformance
 A041 quality management system
 A042 dart notification by supplier
 A043 retention of quality documents
 A048 counterfeit parts avoidance, detection, mitigation and disposition program
 A049 supplier awareness



Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/24/18 12:15 PM dart.lavoie.chantal

**ACIER OUELLETTE INC.**

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Order - Customer

CO00106683

Copy

Billed to
DART AEROSPACE LTD

" "

F-M

Shipped to
Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5
F-M

Product Description	Weight	Qty	UM	PCS NB				Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C	OUT
1 SHEET SS 16G SS304-2B (4 X 8) FESS-16G483042B 5 X 4' X 8' AC19178-RY-2018/08/28 <i>John S. Ouellette</i>	420.00	5.00	UN	0.00							
Total Weight (LBS) : 1 420.00											
NIR : R-109516-6											
Conditions :											
All sold and delivered materials remain the property of "Acer Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acer Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acer Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.											
Prepared By : <i>John S. Ouellette</i>	Verified By : <i>John S. Ouellette</i>	Delivered By : <i>John S. Ouellette</i>	Time : <i>10:00 AM</i>	Customer's Signature	—	Y	M	D	Total (\$CAD)	1 424.03	
									Deposit	0.00	
									Balance	1 424.03	

SPECIFICATION CONTROL DRAWING

D PURCHASE MATERIAL AISI304/316 SS SHEET
ANNEALED

SPECIFICATION:
MIL-S-50569
OR AMS 5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA210

FINISH:

FINISH	DART M. NUMBER IDENTIFIER
UNPOLISHED No. 1	TP
UNPOLISHED No. 2D	2D
UNPOLISHED No. 2B	NONE
POLISHED No. 3	3B
POLISHED No. 4	4P
POLISHED No. 6	6P
BUFFED No. 7	7P
BUFFED No. 8	8P
BUFFED No. 7	7P
BUFFED No. 8	8P

PART NUMBER:
M304S TT GA #P
GA

WHERE "TT" = GAUGE THICKNESS
WHERE "#P" = FINISH IDENTIFIER

EG. 16 GAUGE SS SHEET 2B FINISH = M304S16GA

EG. 16 GAUGE SS SHEET No. 4 POLISHED = M304S16GA4P

GAUGE THICKNESS REFERENCE:

GAUGE	NOM. THICK.	THICKNESS RANGE (IN)
26	0.01875	0.0178 - 0.019
25	0.021875	0.0199 - 0.023
24	0.025	0.024 - 0.026
23	0.028125	0.027 - 0.029
22	0.03125	0.030 - 0.032
21	0.034375	0.033 - 0.035
20	0.0375	0.036 - 0.040
19	0.04375	0.041 - 0.046
18	0.050	0.047 - 0.052
17	0.0625	0.053 - 0.058
16	0.0625	0.059 - 0.065
15	0.0703125	0.066 - 0.072
14	0.08125	0.073 - 0.083
13	0.09375	0.084 - 0.098
12	0.109375	0.099 - 0.114
11	0.125	0.115 - 0.130
10	0.140625	0.131 - 0.145
9	0.15625	0.146 - 0.160
8	0.171875	0.161 - 0.176
7	0.1875	0.152 - 0.194
6	0.2031	0.194 - 0.212
5	0.2188	0.201 - 0.228
4	0.2344	0.225 - 0.243
3	0.2500	0.238 - 0.262
2	0.2656	0.254 - 0.278
1	0.2813	0.269 - 0.293
0	0.3125	0.301 - 0.325

RELEASED

2015 FEB 04
EC-N 15-122 97

D	ADDED GAUGES 0-7	A/S	15 01 06
C	DEFINED FINISH OPTION (ZINC COAT AND EXAMPLE OF MATERIAL PAW WITH FINISH OTHER THAN 2B (Zn/Bz), REFORMAT DWG. ADD ASTMASME SPEC'S (Zn/D8-1). ADD GAUGE REF (D8-1), REF PAR 08-020A)	MB	12 09 20
B	REFORMAT DWG. ADD ASTMASME SPEC'S (Zn/D8-1). ADD GAUGE REF (D8-1), REF PAR 08-020A	CP	09 06 01
A	NEW ISSUE	DS	01 09 24
REV.	DESCRIPTION	BY	DATE

DART AEROSPACE LTD

REV. D

SHEET 1 OF 1

SCALE

NTS

HAWKESBURY, ONTARIO, CANADA

REV. D

M304S

TITLE

304/316 SS SHEET

COPYRIGHT © 2001 BY DART AEROSPACE LTD

NOTICE: THIS DRAWING IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE KEPT IN A SECURE LOCATION AND IS NOT TO BE COPIED OR DISSEMINATED WITHOUT THE EXPRESS WRITTEN PERMISSION OF DART AEROSPACE LTD.

1

2

3

4

5

6

7

8

9

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

26

27

28

29

30

31

32

33

34

35

36

37

38

39

40

41

42

43

44

45

46

47

48

49

50

51

52

53

54

55

56

57

58

59

60

61

62

63

64

65

66

67

68

69

70

71

72

73

74

75

76

77

78

79

80

81

82

83

84

85

86

87

88

89

90

91

92

93

94

95

96

97

98

99

100

101

102

103

104

105

106

107

108

109

110

111

112

113

114

115

116

117

118

119

120

121

122

123

124

125

126

127

128

129

130

131

132

133

134

135

136

137

138

139

140

141

142

143

144

145

146

147

148

149

150

151

152

153

154

155

156

157

158

159

160

161

162

163

164

165

166

167

168

169

170

171

172

173

174

175

176

177

178

179

180

181

182

183

184

185

186

187

188

189

190

191

192

193

194

195

196

197

198

199

200

201

202

203

204

205

206

207

208

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304516 GA
 DATE: 18/08/28

PO / BATCH NO.: P0040841

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 7605F 1925F
 QUANTITY INSPECTED: 7605F 1925F
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.063"
 THICKNESS RECEIVED: 0.063"
 SHEET SIZE ORDERED: 4x8'
 SHEET SIZE RECEIVED: 4x8'

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	Y <input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="checkbox"/> N	ASTM A240
CORRECT THICKNESS	Y <input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N	MT: 846P
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>A</u>	SIGNED OFF BY: _____
DATE: <u>18/08/28</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in